

# TenarisHydril Premium Connections Approved Thread Compounds

TenarisHydril Connection	Material Group	API Modified Leaded	Lead & Zinc Free	Metal Free																
		Any API Modified(*)	Bestolife 2000® (3)	Bestolife 2000® Arctic Grade	Bestolife 2010® NM ULTRA	Bestolife 2020®	Bestolife 4040 NM	Bestolife PTC (4)	JET-LUBE® SEAL-GUARD™	JET-LUBE® SEAL-GUARD™ ECF™	JET-LUBE® RUN-IN-SEAL® ARTIC	JET-LUBE® RUN-IN-SEAL® Extreme	Liquid-O-Ring® 318	Liquid-O-Ring® 304	Shell Malleus 0459	Shell Malleus TC	TOPCO Green-Seal II	TOPCO Green-Seal II Thermal	TOPCO Tenaris Blue Premium Special (2)	TOPCO TK II Modified
Specific Gravity (gr./cm3)	1.97	1.25	1.20	1.28	1.19	1.20	1.10	1.28	1.28	1.23	1.25	1.16	0.98	1.50	1.63	1.08	1.12	1.25	1.92	
Torque Factor	1.00	1.00	1.00	Q(***)	1.00	1.10	1.00	0.90	1.00	1.00	1.20	1.10	1.01	0.60	0.95	0.93	0.74	0.74	1.00	1.10
Blue® Series	TSH BLUE ≤ 5 1/2"	All	0																	
	TSH BLUE > 5 1/2"	All	0																	
	TSH BLUE/A	All	0																	
	TSH BLUE TL	CSLA	0	0																
	TSH BLUE NF	CSLA & 13Cr	0																	
	TSH BLUE Riser	CSLA	0	0																
	TSH BLUE Max	CSLA	0																	
	TSH BLUE QS	CSLA	0																	
TSH BLUE HW	ALL	0																		
Legacy Series	TSH ER	CSLA	0	0	(TF:0.9)															
	TSH MS / MS XT/XC	CSLA & 13Cr	0																	
	TSH MS28 / MS28 XT/XC	ALL	0																	
	TSH CCJ	CSLA	0																	
	TSH 35B	ALL	0																	
	TSH 35B/A	ALL	0																	
	TSH HW	ALL	0																	
	TSH HWSL / NewHWSL	ALL	0																	
	TSH EL	ALL	0																	
	TSH SLX	ALL	0																	
Wedge Series (**)	TSH WEDGE 421	ALL	0	0	0															
	TSH WEDGE 425	ALL	0	0	0															
	TSH WEDGE 441	CSLA	0	0	0															
	TSH WEDGE 461	CSLA	0	0	0															
	TSH WEDGE 463	CSLA	0	0	0															
	Wedge Series 500**	ALL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	TSH WEDGE 625	ALL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	TSH WEDGE 613	ALL	0																	
	TSH WEDGE 623	ALL	0																	
	TSH WEDGE 624	ALL	0																	
TSH WEDGE 667	ALL	0																		
IPSCO	BPN, ULTRA™ and TORQ®	All	0	0																
	SEC FR	All	0																	
Others	TSH TBG1	CSLA	0	0																
	TXP BTC	CSLA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
API Improved	TXP BTC LW	CSLA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	TPN	CSLA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Drill Pipe	TSH WT	CSLA	0																	
Weld-on Connectors	TSH Blue Dock, TSH EasyDock & TSH DesertDock	CSLA	0	0	(TF:0.9)															

0 : Applicable for all the available materials for the corresponding connection.  
 O : only applicable for CSLA (Carbon Steel Low Alloys) and 13% Cr materials (Super 13 Chrome materials are not included).

**How to applied the Torque Factor:**  
 Example: (7" x 26.0# N80 TenarisHydril Blue® using Best-O-Life PTC Thread Compound):

**Torque Factor Interpretation:**  
 Tabulated Torque Value (1) \* Torque Factor = Applicable Torque Value.  
 9010 ft-lb \* 0.9 = 8100 ft-lb (50 ft-lb rounding is allowed)

- (\*) Any brand that fulfils the chemical composition stated in API RP 5A3 Annex A, including Bestolife 72733 / 72732 or JET-LUBE® API Modified.
- (\*\*) Wedge Family torque factor equals to 1.00 for all the Dope-Connection Available combination
- (\*\*\*) Dope only applicable for 4 1/2" and 5 1/2" casing products.
- Standard Thread compound used by Tenaris
- Connection designed for Dopeless®, Dope version only available upon specific request.
- For TSH Blue/A and TSH 35B/A only Bestolife™ 72733 shall be
- (1) Torque obtained from the Technical Data Sheet on the Tenaris.com site (<http://dcp.tenaris.com/>)
- (2) For Thermal Operation shall be applied TOPCO Tenaris Blue Premium Special.
- (3) Also valid for equivalent thread compound formulation (CRASSUS TC API PLUS)
- (4) Also valid for equivalent thread compound formulation (CRASSUS TC Premium)
- (5) Use of this thread compound may produce inconsistent make-up charts. Thread compound is only acceptable for use where local environmental regulation limits the use of other thread compound in this list.

**NOTE 1:** Tenaris Affiliates shall use *PRD06211 "Definition of Thread Compound to be used by Tenaris units"*.  
**NOTE 2:** For other thread compounds not included in the list, contact MASE through TLN for Licensees or [licensees@oilfield.tenaris.com](mailto:licensees@oilfield.tenaris.com) for others. Other compounds would require full scale testing to determine their approval and torque factor.

Yellow-shaded corresponds to Modified from Previous document Revision.

**Thread compounds eliminated from previous version:**  
 Jet-Lube Enviro-Safe™, Jet-Lube® Steam Chief™, Mercasol 633 SR (MMW), Weatherford ELS325AG.

IDM Code: FTD29356